

**Indexable insert for turning VBMT 160404, for medium machining, Grade: HBT130****Order data**

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| Order number | 261257 HBT130 |
| GTIN | 4062406257620 |
| Item class | 22D |

Technical description

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|--------------------------------------|------------------------------------|
| ISO code indexable insert | VBMT 160404 |
| Cutting depth a_p | 0.3 - 2.5 mm |
| Corner radius | 0.4 mm |
| Grade | HBT130 |
| Cutting speed v_c main application | 50 - 200 m/min |
| Finishing/roughing assignment | Skrubbearbejdning-sletbearbejdning |
| Main application | M |
| Number of changes/inserts | 2 |
| Feed f | 0.05 - 0.35 mm/rev. |
| Tool material | Carbide |

| | |
|--------------------|------------------------------|
| Chip breaker | MM |
| Coating | TiCN |
| Cutting conditions | slightly interrupted |
| Type of product | Indexable insert for turning |